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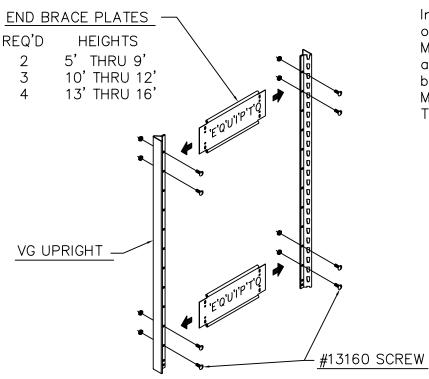
V-GRIP VERSARACK ASSEMBLY INSTRUCTIONS



VERSA RACK INSTALLATION

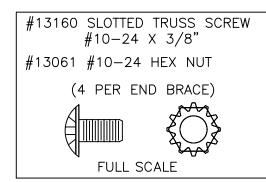
a. OPEN END FRAME ASSEMBLY

NOTE



Insert brace plate between flanges of the uprights and fasten as shown. Make certin slots in both uprights are facing in the same direction before bolting.(see slot below) Make two end frame assemblies. Tighten screws securely.

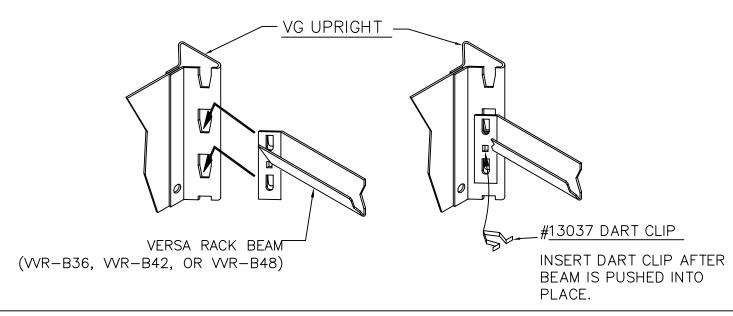




b. BOTTOM BEAM INSTALLATION

NOTE

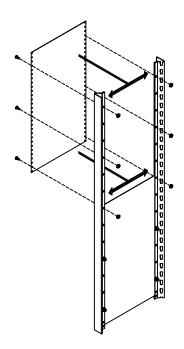
Start building the units by installing the first two beams at the bottom of end frame assemblies.



c. CLOSED END FRAME ASSEMBLY

1. END FRAME ASSEMBLY

NOTE



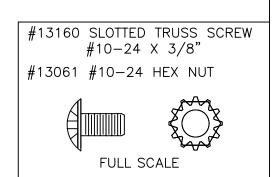
Insert end panels between flanges of the uprights. End panels will overlap in order to fit the height of the unit. Always overlap with the higher panel to the outside in a shingling effect. Be sure to bolt thru the overlap or overlaps on each upright. Make certain slots in both uprights are facing in the same direction before bolting. (See Slot Below)

Slot Top



Now install end caps at the bottom of uprights, if ordered. Then stand end frame on floor before tightening screws securely.

Two (2) end frames are required.

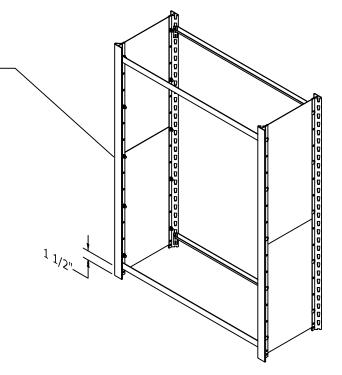


2. TOP AND BOTTOM BEAM ASSEMBLY

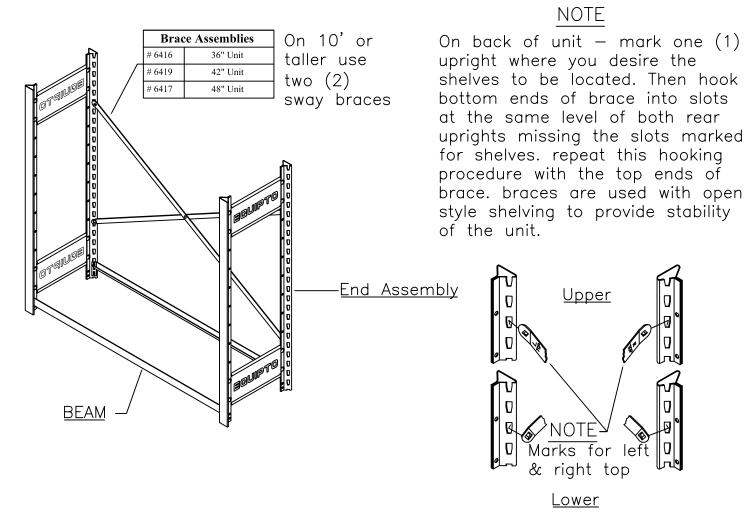


NOTE

Start building the unit by installing the bottom and the top beams to two end frame assemblies. The bottom beams will be installed approximatley 1-1/2" high.

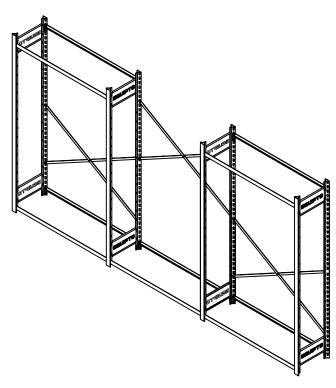


d. OPTIONAL SWAY BRACE INSTALLATION



NOTE

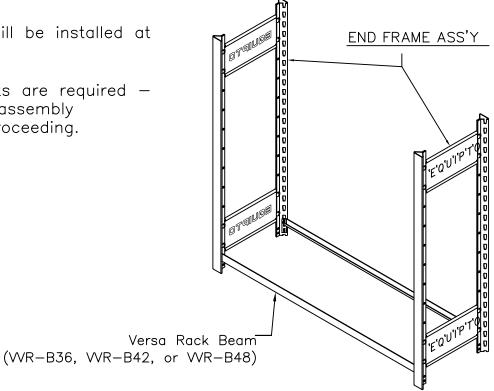
When adding additional shelving units in a row, back sway braces are staggered on the end to end units for support.



NOTE

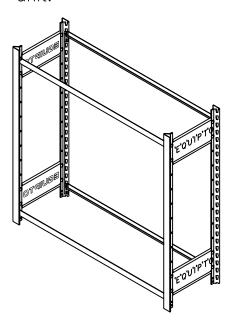
The bottom beams will be installed at 1 / 2" height.

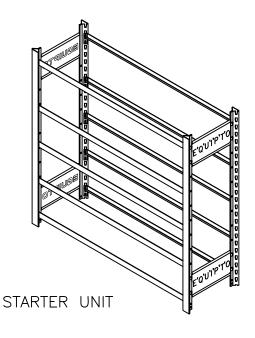
If Shelf reinforcements are required — see reinforced shelf assembly instructions before proceeding.



e. TOP BEAM INSTALLATION

After installing the bottom beams the top beams should be installed next. To complete unit assembly install the remaining beams in the middle of the unit.

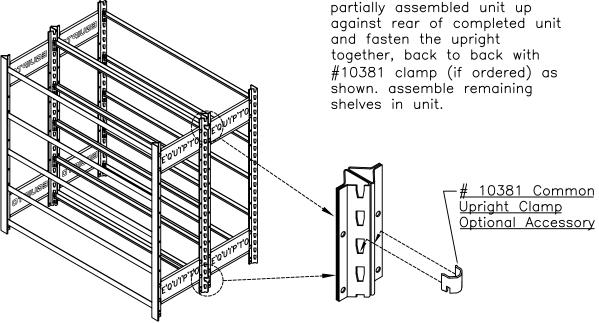




f. BACK TO BACK ASSEMBLY

Back to back shelving assembly with top & bottom shelves only. Stand this partially assembled unit up and fasten the upright together, back to back with shown. assemble remaining

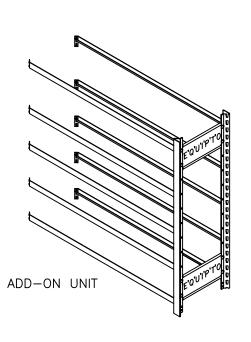
NOTE

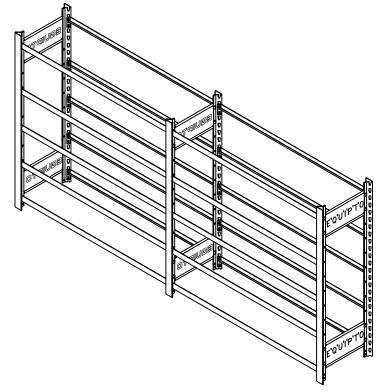


g. END TO END ASSEMBLY

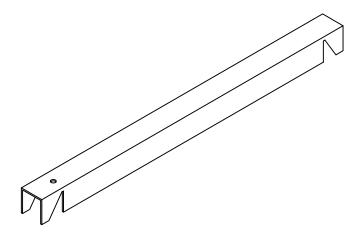
NOTE

To add additional shelving units in a row, use the add-on unit. Connect add-on unit to the opposite side of the existing shelving uprights and repeate assembly.

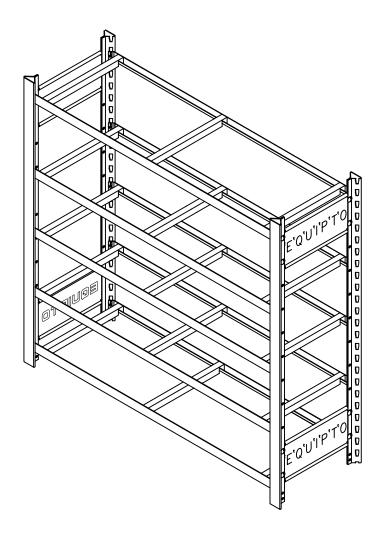




h. SHELF REINFORCEMENTS

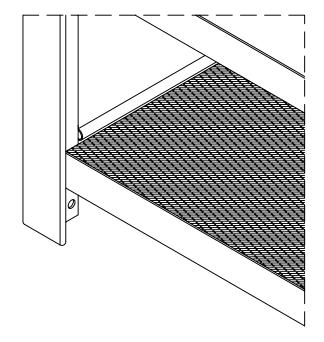


Although reinforcements are optional, when storing heavy loads, 3 per shelf are recommended on shelf depths of 24", 30", and 36".



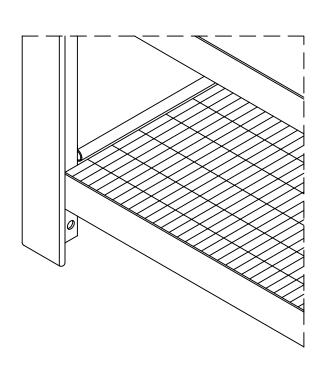
SHELF
REINFORCEMENTS
VVR-R15
VVR-R18
VVR-R24
VVR-R30
VVR-R36

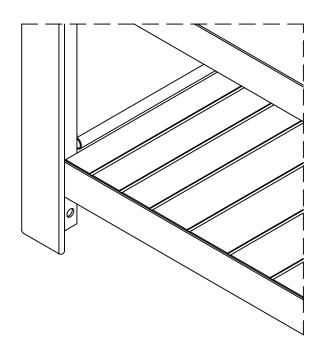
i. SHELF DECKING



PARTICLE BOARD DECKING

CORRUGATED STEEL DECKING





WIRE DECKING